


Date: Monday, 05/05/2008 11:12:02 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	CUSHION
Job Number :	39037		
Estimate Number :	13303		
P.O. Number :		Part Number :	D37813
This Issue :	05/05/2008	Drawing Number :	PRELIM
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	//	Drawing Revision :	PRELIM
Previous Run :		Material :	
Written By :		Due Date :	12/05/2008
Checked & Approved By :		Qty:	1 Um: Each
Comment :	Est Rev:A 08-05-05 new issue DD verified by:EC		



Additional Product

PROTOTYPE

FOR ENGINEERING USE ONLY

PRELIMINARY ISSUE

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



use from stock B



Comment: PURCHASING

Issue P/O: _____

Material: AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING GRADE 30-40 FOAM (COLOR GREEN)

Possible Supplier: CHESTNUT RIDGE FOAM INC. *ABORTS WITH 100% WK.*

Material release note is required

2.0	D37813	Cushion
-----	--------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

CUSHION

BATCH: *M108144*

080527

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

MAKE FOR DWG.

080527

4.0	QC	DIMENSIONAL CHECK
-----	----	-------------------



Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D3781

08.05.22

ENGINEERING APPROVAL

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

W/A.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 05/05/2008 11:12:02 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUSHION

Job Number: 39037

Part Number: D37813

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

LA 08-06-04 Rommype

Job Completion



MF 08-06-16

~~POSITIVE RECALL~~

EFFECTIVE 08-05-05 AUTH LL

RELEASED 18 DATE 08-05-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D412-761

Product Name: FULL VERTICAL REFERENCE DOOR

Job #: 00224A

Date: 08.04.30

Requested By: [Signature]

Design Manager Approval: [Signature]

Quantity	Part Number	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
5	D3701-1F	FLOOR DOUBLER	08.04.30	Y	08.05.02	FOR TESTING	
5	D3702-1	FORWARD DOUBLER	08.04.30	Y	08.05.02	FOR TESTING	
5	D3703-1F	AFT DOUBLER	08.04.30	Y	08.05.02	FOR TESTING	
5	D3703-3F	AFT CORNER DOUBLER	08.04.30	Y	08.05.02	FOR TESTING	
5	D3703-5	AFT CAP	08.04.30	Y	08.05.02	FOR TESTING	
1	D3785-041	ARMREST WELDMENT	08.04.29	N/A	08.05.12	FOR TESTING	
2	D3785-1	TUBE	08.04.29	Y	WEEK OF 08.05.05	FOR TESTING	
2	D3785-3	BRACKET	08.04.29	Y	WEEK OF 08.05.05	FOR TESTING	
2	D3785-5	FIXTURE	08.04.29	Y	WEEK OF 08.05.05	FOR TESTING	

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D412-761

Job #: 00224A

Date: 08.04.30

Product Name: FULL VERTICAL REFERENCE DOOR

Requested By:

Design Manager Approval:

Quantity	Part Number	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3781-041	CUSHION ASSEMBLY	08.04.29	N/A	08.05.12	FOR TESTING	
2	D3781-1	SUPPORTING PLATE	08.04.29	Y	WEEK OF 08.05.05	FOR TESTING	
1	D3781-3	CUSHION	08.04.29	N	END OF MAY	GET QUOTE FROM CHESTNUT RIDGE DAN STOW WILL MAKE ONE FOR TESTS	

DART

Purchase Order

Date	Page
May 22, 2008	1
Purchase Order Number PO00006410	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAXED
688652

Vendor Address:

Aerotex Interiors Inc.
#5, 2280-39 Avenue NE
Calgary, AB T2E 6P7
Canada
Phone (403) 295-8770
Fax (403) 313-0793

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-AER003	May 22, 2008	N30	Fedex	May 29, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
1.0000 <i>P 69017</i>	HR150 FOAM	2' X 2' HR150 SAMPLE	5/29/2008	No	40.000000		40.00
<div>CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY</div>							
Comments:		Tax Summary:		Less:			
		GST	2.00	included tax		0.00	
		GSTME	0.00	Subtotal		40.00	
		GSTND	0.00	Total tax		2.00	
		Entered By: <i>CL</i> CLAVOIE		Total purchase order in			
		Approved By: _____		CAD Dollars		42.00	



5000 N. Highway 251 ■ Davis Junction, IL 61020
815.393.4600 ■ 800.945.7135
www.SkandiaInc.com

Client: Skandia (Products)
5000 N. Hwy. 251
Davis Junction IL 61020 USA

WO #: 177027-08
Date: 02/19/08
Test Plan #:
PO #:

Aircraft:
Stock

S/N: NA

Test ID #: 12NW-93054

VERTICAL FLAMMABILITY TEST RESULTS

14 CFR Part 25.853 (a) Amdt 25-116 Appendix F Part I (a)(1)(ii)

Conditioning Room: Time In: 02/18/08 2:30PM Time Out: 02/19/08 3:21PM

Specimen: Skandia, Inc.: HR Polyurethane Foam 150 ILD 1/2", Lot #02118-H150

Flame Application (seconds)	Flame Time (seconds)	Burn Length (inches)	Drippings (seconds)
12	0.0	3.2	0.0
12	0.0	3.6	0.0
12	0.0	3.1	0.0
Average:	0.0	3.3	0.0

Comments:

Vertical (12 sec.) Burn Test: Average Self-Extinguish time may not exceed 15 sec. Average Burn Length may not exceed 8". Average Dripping may not exceed 5 sec. after falling.

Passed:



Failed :



Signed:

Carin Demus

APW: CHAN TAC

Date: Monday, 05/05/2008 11:12:02 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CUSHION
Job Number	: 39037		
Estimate Number	: 13303		
P.O. Number	:	Part Number	: D37813
This Issue	: 05/05/2008 S.O. No. :	Drawing Number	: PRELIM
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : R&D PURCHASED	Drawing Revision	: PRELIM
Previous Run	:	Material	:
Written By	: <u> </u>	Due Date	: 12/05/2008 Qty: 1 Um: Each
Checked & Approved By	: <u> </u>		
Comment	: Est Rev:A 08-05-05 new issue DD verified by:EC		



Additional Product

PROTOTYPE**FOR ENGINEERING USE ONLY****PRELIMINARY ISSUE**

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------

*use from stock B*

Comment: PURCHASING

Issue P/O: _____

Material: AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING GRADE 30-40 FOAM (COLOR GREEN)

Possible Supplier: CHESTNUT RIDGE FOAM INC. *ABOVE WITH 1025 WK*

Material release note is required

2.0	D37813	Cushion
-----	--------	---------

*sample*

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

CUSHION

BATCH: *M108144**080527*

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

4.0	QC5	DIMENSIONAL CHECK
-----	-----	-------------------

**ENGINEERING APPROVAL**

Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D3781

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Receiving Report

Date: 8/27
Supplier: Aerotex

Batch No: M108144
Dart P/O: 6410

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☐ No ☒
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
Waybill Attached: Yes ☒ No ☐ N/A ☐
Shipment Complete: Yes ☒ No ☐ N/A ☒
QC6 Inspection ☐ N/A ☒
Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 08105127
Date RCR 7990
Received/Costing CS
Initial

Location MARC B

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

Thank you for doing business with Aerotex Interiors!

www.aerotexinteriors.com



#24, 2333 - 18 Ave NE
Calgary, AB T2E 8T6
Phone: (403) 295-8770
Fax: (403) 313 0793

Packing Slip

Date	Packing Slip#
5/23/2008	5460

Ship To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Invoice To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Customer Phone	Customer Fax
1-613-632-3336	1-613-632-4443
Ship Via	Courier Acct No.
FedEx	15179324-0

Ship Date	P.O. No.
5/23/2008	6410

Item	Description	Part Number	Qty
Other	✓ HR 150 2'x2' SAMPLE PIECE GST On Sales <i>168/01/07</i> <i>ACCEPTABLE FOR TEST PURPOSES ONLY.</i> <i>STRUCTURAL</i> <i>1208.06.04</i>		1

Thank you for doing business with Aerotex Interiors!

www.aerotexinteriors.com

GST/HST No.

139110306

R0.50
TYP

4.16

3.89

R25.0
REF

4.25

8.50

D3781-3 CUSHION

D3781-3 NOTES:

- 1) MATERIAL: MUST MEET FAR 29.853(a)(1)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.48 lbs
- 8) POSSIBLE SUPPLIER: CHESTNUT RIDGE AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING
GRADE 30-40 FOAM (COLOUR GREEN)
DENSITY 2.6 lb/ft³

R1.00

R3.00

1.44

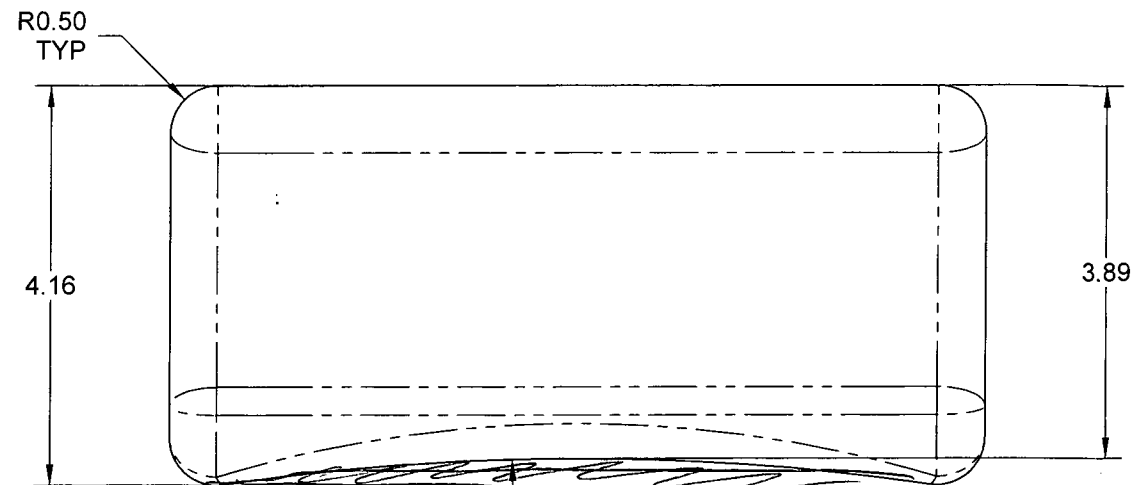
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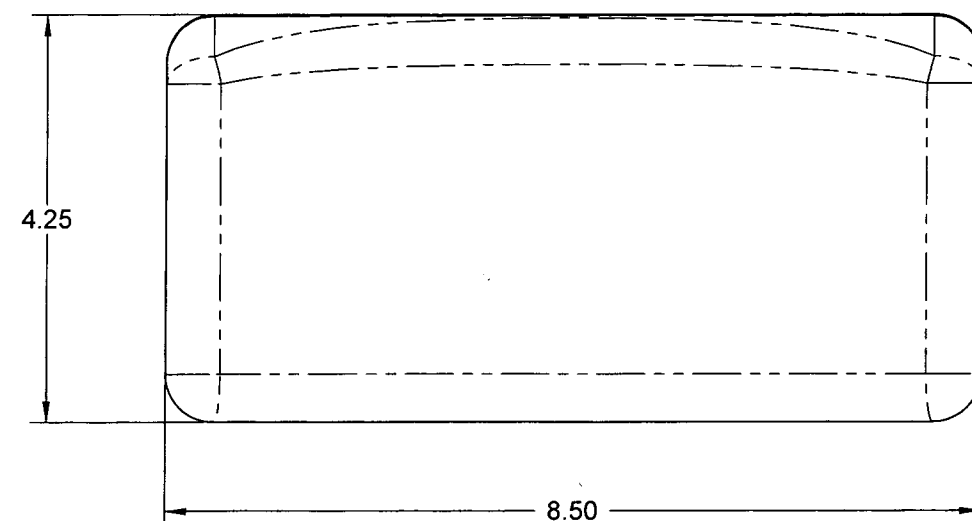
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SEE Dwg
STAMPED/SIGNED
08.05.27.
PROTOTYPE
PLEASE RETURN ALL ISSUED
PRELIMINARY ISSUE
17082430

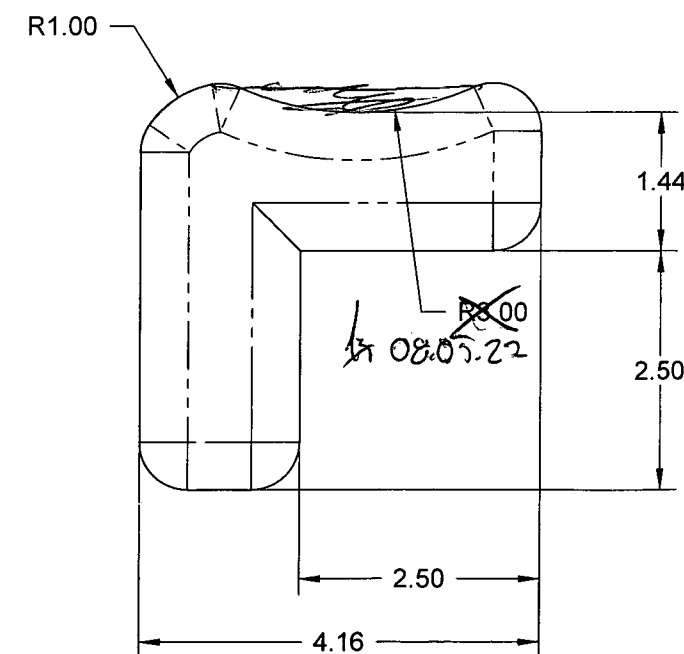
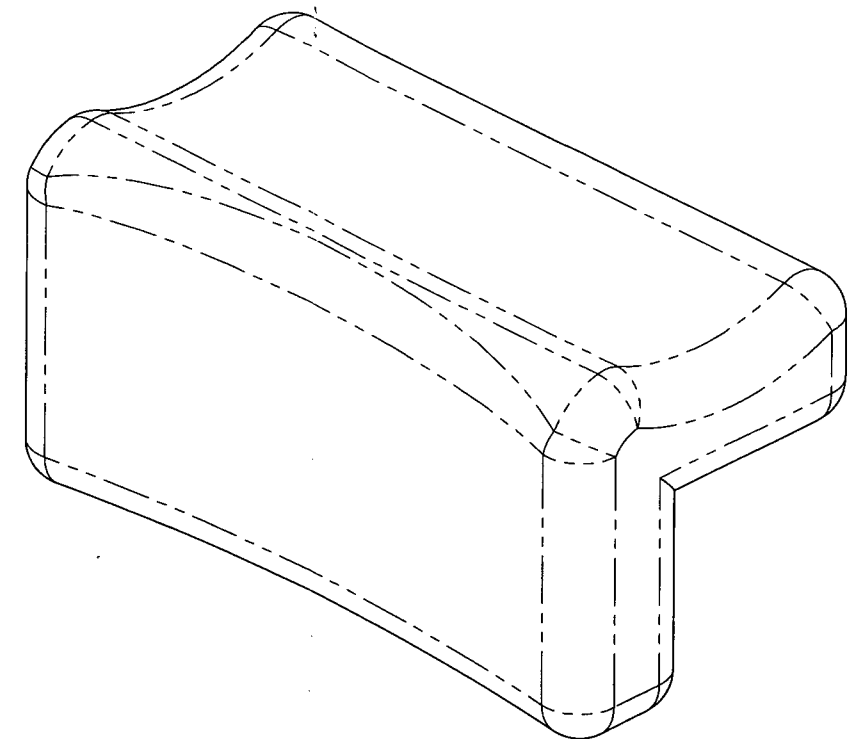
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DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3781	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		CUSHION ASSEMBLY	NTS
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~~R25.0~~
REF
08.05.27



D3781-3 CUSHION



PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
08.05.27

D3781-3 NOTES:

- 1) MATERIAL: SKANDIA HR150 POLYFOAM (4.6 LBS/CU FT)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.48 lbs
- 8) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3781	SHEET 3 OF 3
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DE APPR.		CUSHION ASSEMBLY	NTS
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